Resource Efficiency

Ensuring efficiency and sustainability – for business as well as everyday life

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Strategic growth focus of Evonik

Addressing two growth engines as drivers for profitable & balanced growth

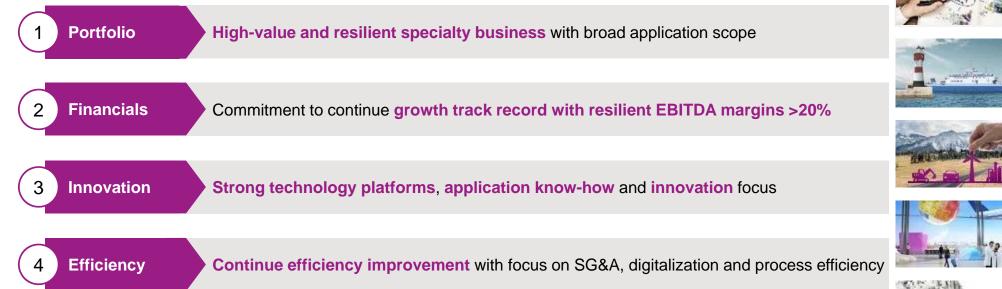




Resource Efficiency

True specialty segment as strong value driver for Evonik

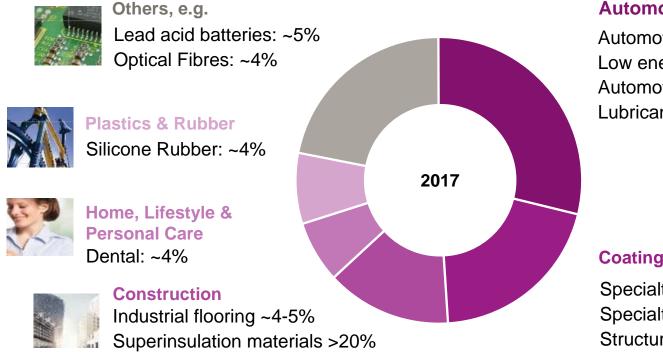
High profitability and high-value specialty portfolio







Growth engines supported by RE's attractive products and applications Achieving consistent GDP+ growth in attractive end markets



Automotive, transportation and machinery

Automotive plastics: ~5% Low energy tires: ~5% Automotive refinish coatings: ~3-4% Lubricant Additives: ~1%



Coatings & Adhesives

Specialty Coating Additives: ~4-5% Specialty Resins: ~6%

Structural Adhesives and Sealants: ~4-5%



End market growth rate, CAGR 2016-2022

RE's key investments will secure future growth (selected examples)

Investment into Specialty Additives



- Expansion of Oil Additives in Singapore
- Expansion Coating Additives in Germany and China

Extending Smart Materials growth engine



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Expansion of Fumed Silica capacities (Antwerp) JV with Wynca to produce fumed silica



- Polyamide 12 powder expansion (Marl) Increase of PA 12 capacities by >50% (Marl)
- New precipitated silica plant (South Carolina)
- Expansion of membrane business for gas separation (Austria)

- Creates largest oil additives plant of Evonik worldwide & serves as Asian hub
- Strengthens Coating Additives hub in Asia
- Ensures Evonik's position as leading global producer of fumed silica
- First fumed silica plant in the attractive Chinese market
- Secure leading position in New Growth Business Additive Manufacturing
- World-scale facility close to production plants of large tire manufacturers
- Doubling capacities for New Growth Business Membranes



Innovative products and applications for mid- and long-term growth

R&D projects are bundled to high value efforts **RE's New Growth Businesses** Fach New Growth Business with sales potential of > €100 m New Growth Businesses selected. which show average CAGR of >20% Acceleration of business development through capturing M&A Significant share of opportunities outside RE's core **R&D** investments ~€40 m dedicated to New Example of recent successes: **Growth Businesses** Investment into capacity expansion at joint venture abcr labs Successful market entry with SEPURAN[®] Natural Gas prototypes

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 CALOSTAT[®] as finalist for the German Innovation Award (Thermal Insulation)





Digitalization initiatives at Resource Efficiency

"Simplify the way to operate" and "increase customer intimacy"

| Google IBM CITRINE® "Machine Learning / Al" | "eLab Journal" | Alibaba Group eBusiness ALIBABA |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Next-generation artificial intelligence technology for managing materials data Advanced analytics Constant learning Targeted prediction of product composition or preferred product | Cross-segment initiative for all R&D and AT labs Phase 1: Digitalization of all lab results Phase 2: Take advantage of AI/Machine learning to accelerate experiments | Gain eCommerce experience with selected products Collect dynamic market insights (price elasticity, promo feedback) Spread market coverage (small / medium customers) |
| | | |



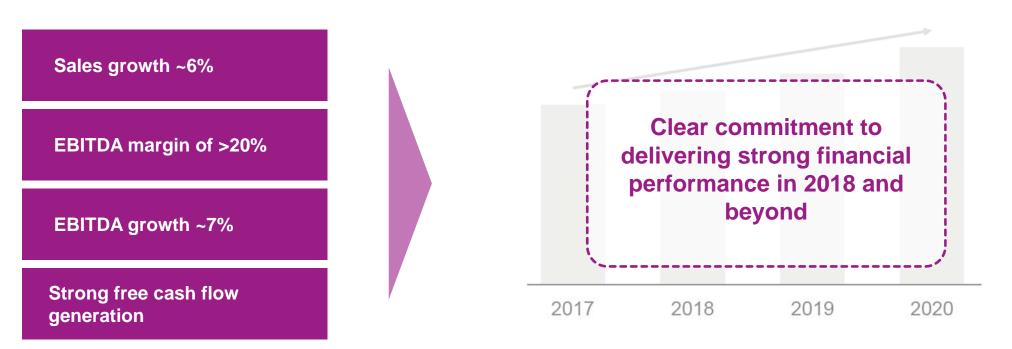






Resource Efficiency is clearly committed to continue delivering strong financial performance

Historical financial performance 2014-2017

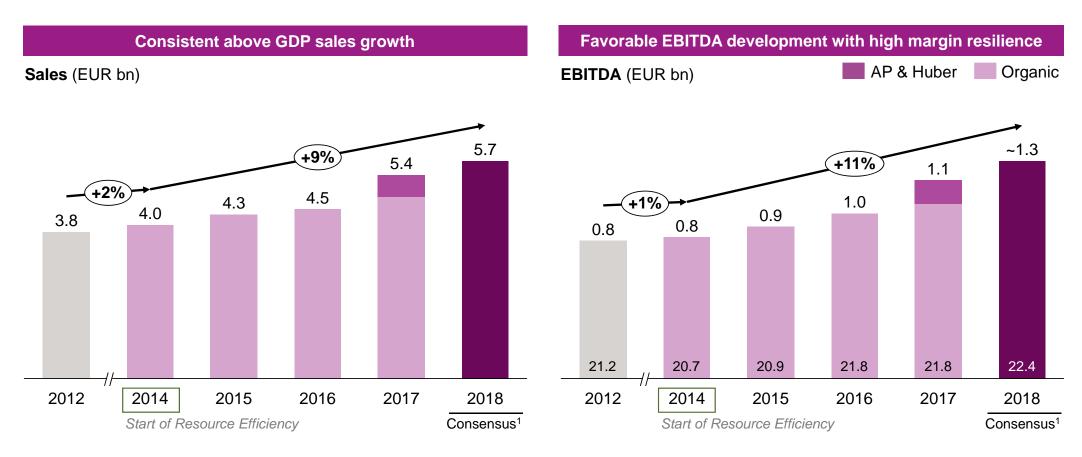






Resource Efficiency with accelerated growth track record

Air Products and Huber on top of high organic growth

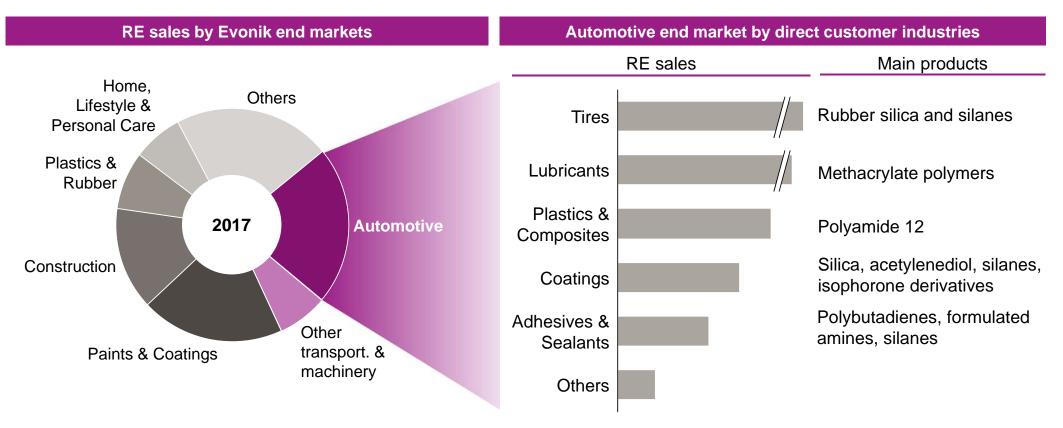


1. Vara analyst consensus as of August 23, 2018

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Resource Efficiency

Diversified auto product portfolio with broad OEM and replacement exposure



RE sales split 2017

Business Line Silica Investment highlights

| Start-up | Investment | Rationale | Precipitated Silica | Fumed Silica |
|----------|---------------------------------------------------------|----------------------------------------------------------------------------------------|---------------------|--------------|
| 2017 | Acquisition of Huber Silica Business | Excellent complementary fit for high-growth and resilient Silica business | × | |
| 2018 | New precipitated silica plant in South Carolina, USA | World-scale facility close to production plants of large tire manufacturers | × | |
| 2019 | Capacity expansion, Antwerp 2020 | Investment in additional fumed silica capacities in Antwerp | | × |
| 2020 | Capacity expansion in Adapazari, Turkey | Investment into additional precipitated silica capacities mainly for tire applications | × | |
| 2021 | Joint Venture with Wynca to produce fumed silica | First fumed silica plant in the attractive Chinese market with strong local partner | | × |

Business Line Silica

Innovation pipeline goes beyond the existing business

Re-innovate product solutions for existing markets

New ULTRASIL[®] grade for SUV tires

- Growing demand for larger SUVs tires
- Challenge for tire manufacturers: Sufficient stiffness in spite of their size
- ULTRASIL[®] 7800 GR offers the right mix to give SUV tires the needed stiffness. low rolling resistance and improved "grip"
- This reduces CO2-emissions and lowers fuel consumption by up to 8%





Tap into **new markets** via application development

AEROXIDE[®] as additive in Li-ion batteries

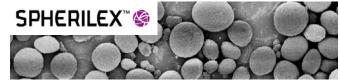
- Li-ion battery market shows a continued high growth rate, ultimately fueled by the electric vehicle market
- Key industry challenges are performance, life-time, and safety of the battery
- AFROXIDE® fumed metal oxides from Evonik help addressing these challenges as additives in Li-ion battery components



Create new technology options to enlarge the playing field

SPHERILEX® a new silica class

- New product class, unique, patented manufacturing process and materials
- Able to produce novel, precipitated silica morphologies with traditional raw materials
- Ability to control pore size, pore size distribution and surface area
- Applications examples: oral care, cosmetics and coatings





Business Line Silica

Silica as an eco-friendly answer to micro plastics beads

Industry needs

- Environmentally-friendly alternative for micro plastics for example in shower-peelings
- Regularly controlled microbiological quality
- Need for regulatory support





Evonik offering

- SIPERNAT[®] 2200 PC & SIPERNAT[®] 22 PC
- ECOCERT certificate and NATRUE listing for natural cosmetics
- Microbiological specification
- Regulatory documentation
- Economically attractive raw materials



Business Line High Performance Polymers

Several growth markets benefitting from unique Polyamide 12 properties



Mid-term CAGR¹

>15% p.a.

 PA12 powders for Selective Laser Sintering (SLS) and Multi Jet Fusion (MJF)

Unique PA12 benefit: powder quality (shape & precision)

Automotive



VESTAMID®

5-10% p.a.

E.g. fuel lines for conventional vehicles & cooling lines for battery packages

Unique PA12 benefit: impact & chemical resistance

Oil and Gas



VESTAMID[®] NRG >10% p.a.

- PA12 for large diameter pipes for offshore Oil and Gas production
- PA12 for onshore gas distribution

Unique PA12 benefit: high strength & chemical resistance

Medical



VESTAMID[®] Care 5-10% p.a.

- Heart catheters and tubes
- Durable medical equipment in imaging devices
 Unique PA12 benefit:
 biocompatibility



1. Evonik estimates

Innovation example: Membranes

Internal innovation and strategic partnership as key elements

Membranes



Leading gas separation solution

- Already mid-double digit million € business¹
- Strongly growing with 20% CAGR
- Modules and applications in all relevant markets
- 250 projects in 20 countries already realized

based on

Revenue ~€200 m bv 2025

Evonik owned unique polyimide chemistry

- Superior biogas purification developed by Creavis
- Strong in-house competence in polyimide chemistry and fiber business

Strategic partnership with Linde

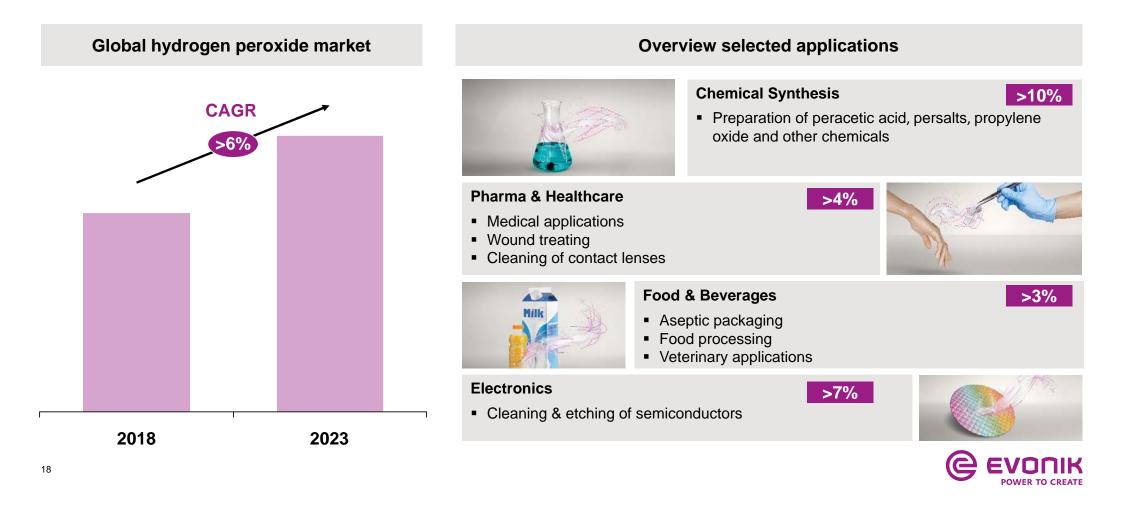
- Expertise in plant engineering and gas separation
- Holistic portfolio and market access



1. 2017 Revenue

Business Line Active Oxygens

 H_2O_2 as efficient technology with resilience and growth from various industries



Business Line Coating Additives

Serving the high demand for eco-friendly, water-borne coatings

Challenges & needs:

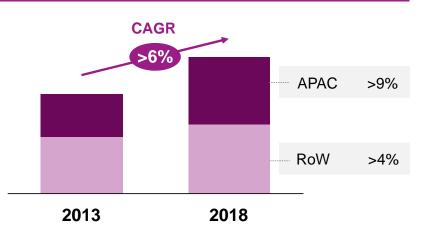
- Chinese government introduced new coating-regulations to prevent solvent-borne coatings
- First step: only water-borne coatings allowed for container-paintings (China accounts for 90% of worldwide containers-production)
- Increasing use of waterborne coatings also for e.g., wood coatings, protective coatings, industrial coatings

Approach & Solution:

- Evonik as leading player for water-borne coatings
- Strong and innovative portfolio to serve the growing demand for water-borne coatings and applications from various industries
- → Additional double digit million € sales in 2018







Business Line Oil Additives

Innovation leadership in fuel-economy lubricants ...

... via customer and OEM driven innovation towards future mobility needs

Benefits of Evonik's Iubricant additives

- Reduce fuel consumption and friction and wear
- Disperse oxidation products
- Increase life-time



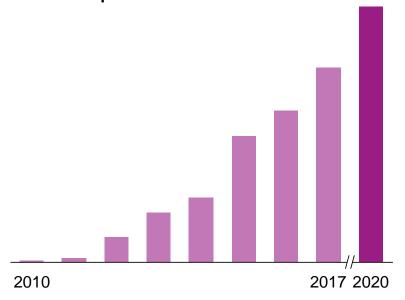
Flow efficiency solutions for future mobility

- Additives for hybrid and electric vehicle lubricants and coolants
- Increase heat transfer
- Reduced conductivity
- Additives for electric grease



Successful innovation of VISCOPLEX® comb polymers

Sales development 2010 to 2020





Additive Manufacturing

Evonik to expand its leading position in powdered PA 12 for Additive Manufacturing

- Evonik VESTOSINT products have clear USP for powder-based 3D printing (e.g. chemicals resistance, melting point etc.)
- Strong growth potential with ongoing transition from prototyping to manufacturing
- Strong relationships with leading printer manufacturers (e.g. EOS, HP)
- New polyamide 12 powder plant in Marl
 - Investment in the mid double-digit million € range
 - New facility primarily produces high-performance powders for the 3D printing market, which is expanding heavily with double-digit growth rates



